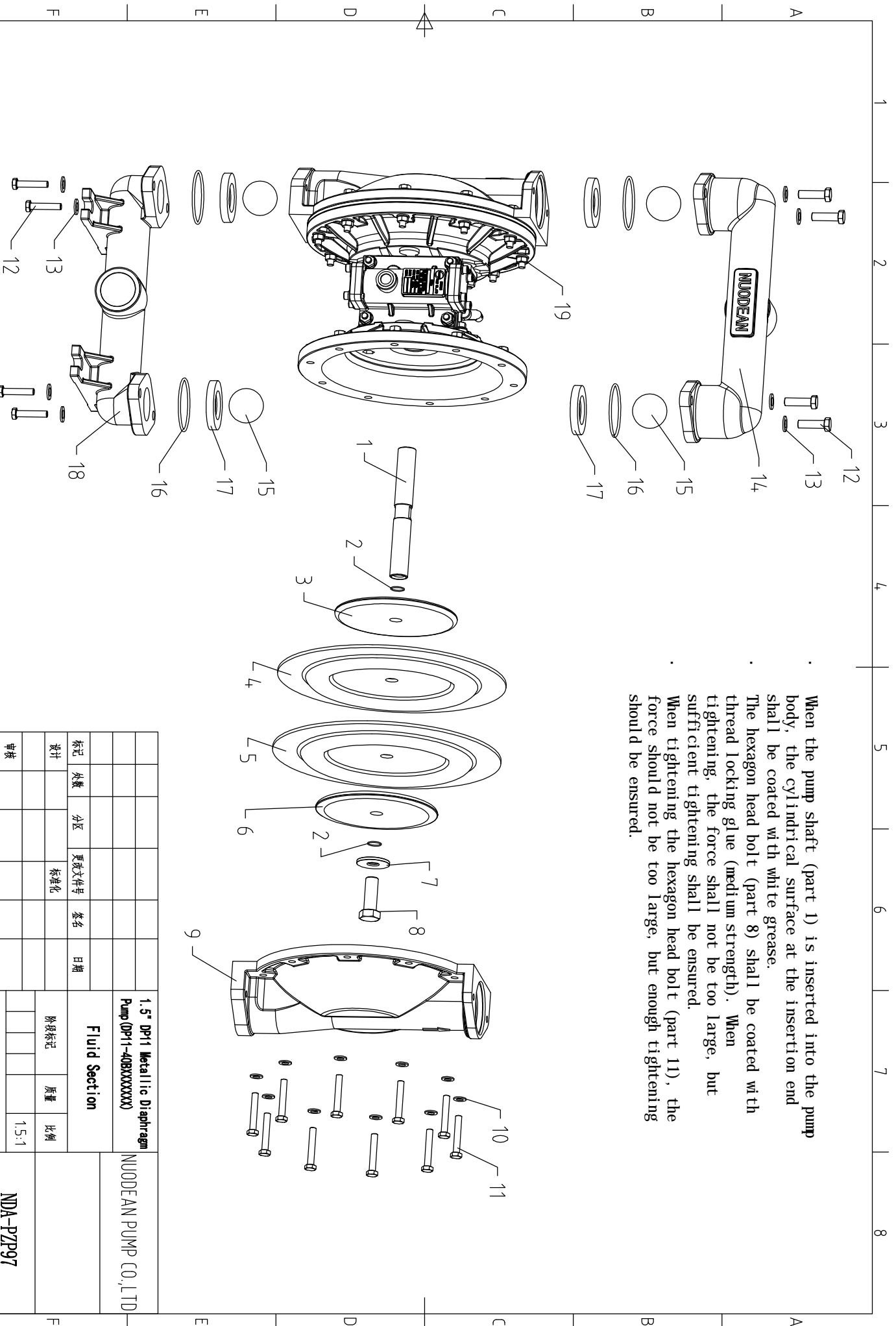


When the pump shaft (part 1) is inserted into the pump body, the cylindrical surface at the insertion end shall be coated with white grease.

The hexagon head bolt (part 8) shall be coated with thread locking glue (medium strength). When tightening, the force shall not be too large, but sufficient tightening shall be ensured.

When tightening the hexagon head bolt (part 11), the force should not be too large, but enough tightening should be ensured.



1.5" DP11 Metallic Diaphragm Pump (DP11-40BXXXXXX)

Fluid Section

标记	页数	分区	更改文件号	签名	日期	1.5" DP11 Metallic Diaphragm Pump (DP11-40BXXXXXX)		NUODEAN PUMP CO., LTD
设计			标准化			Fluid Section		
审核						标识标记	质量	NDA-PZP97
工艺			批准			共 张	第 张	

1.5:1

共 张 第 张

NDA-PZP97



1.5" DP11 Metallic Diaphragm Pump(DP11-40BXXXXXX)

Part List Of Fluid Section

Position	Part Name	Part No.	Material	Quantity	
1	Rod	NDA-PD70	Stainless Steel	1	
2	O Ring	Y328-16	PTFE(white)	4	
3	Plate-air side	NDA-PH68	Carbon Steel	2	
4	Backer Diaphragm	94616	Green Santoprene	2	Used as a backer when No.5 is PTFE(white) Diaphragm
5	Diaphragm	92755-1	Neoprene	2	
		92755-2	Nitrile	2	
		92755-3	Viton	2	
		94617	PTFE(white)	2	
		94615-9	Hytrell	2	
		94615-A	Yellow Santoprene	2	
6	Plate-Fluid side	93441-1	Stainless Steel	2	
7	Washer	92775	Stainless Steel	2	
8	Bolt	NDA-PX32	Stainless Steel	2	
9	Fluid Cap	92750	Aluminum	2	
		97621	Stainless Steel	2	
		NDA-PB84	Cast Iron	2	
10	Washer	NDA-PX21	Carbon Steel	20	
		NDA-PX22	Stainless Steel	20	
11	Bolt	NDA-PX33	Carbon Steel	20	
		NDA-PX34	Stainless Steel	20	
12	Bolt	NDA-PX35	Carbon Steel	8	
		NDA-PX36	Stainless Steel	8	
13	Washer	NDA-PX37	Carbon Steel	8	
		NDA-PX38	Stainless Steel	8	
14	Outlet Manifold	NDA-PC81	Aluminum	1	
		NDA-PC85	Stainless Steel	1	
		NDA-PC83	Cast Iron	1	
15	Ball (50.8mm)	92757-1	Neoprene	4	
		92757-2	Nitrile	4	
		92757-3	Viton	4	
		92757-4	PTFE(white)	4	
		92757-5	E.P.R.	4	
		94804	Stainless Steel	4	
		92757-A	Yellow Santoprene	4	
16	O Ring 74.5*3 (i.d.*sec.)	Y325-230	Nitrile	4	
		Y327-230	Viton	4	
		Y220-230	PTFE(white)	4	
17	Seat	92760	ALuminum	4	
		92776	Stainless Steel	4	
		92924	PP	4	
		95676	Carbon Steel	4	
18	Inlet Manifold	NDA-PC82	Aluminum	1	
		NDA-PC86	Stainless Steel	1	
		NDA-PC84	Cast Iron	1	
19	Nut	PX11	Carbon Steel	20	
		PX12	Stainless Steel	20	
20	Plastic Cap	NDA-PU03		2	
21	Plastic Cap	NDA-PU02		1	