

- During installation, the opening direction of Y-ring (Part 130, 133, 135, 137) must be in accordance with the requirements of the drawing, and installation error is not allowed.
- The contact surface of part 115 and part 116 must be fully coated with the special white grease.
- When installing the valve plate (part 115), the narrow groove must be in accordance with the requirements shown in the drawing, and installation error is not allowed.
- After part 135 is installed on part 134, the outer surface must be fully coated with the special white grease;
- After part 135 is installed on part 140, the outer surface must be fully coated with white grease;
- After part 137 is installed on part 138, the inner surface must be fully coated with white grease;
- After part 130 is installed on parts 129 and 135, the inner surface must be fully coated with white grease;
- After part 133 is installed on part 132, the outer surface must be fully coated with white grease;

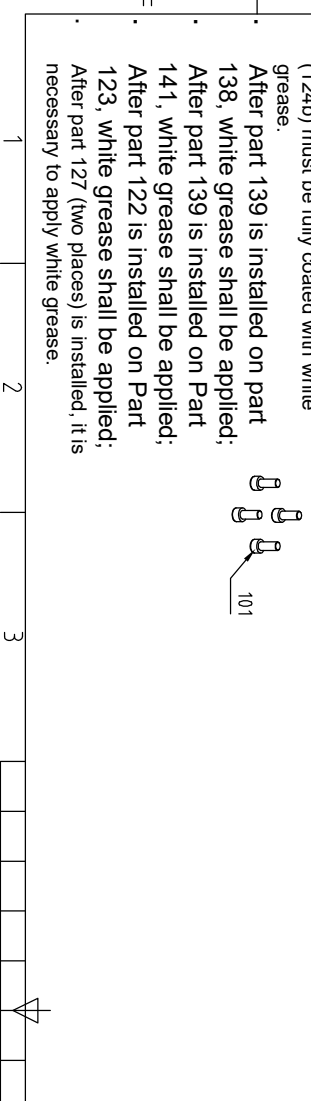
The thin rod cylindrical surface of part 124 (124b) must be fully coated with white grease.

After part 139 is installed on part 138, white grease shall be applied;

After part 139 is installed on Part 141, white grease shall be applied;

After part 122 is installed on Part 123, white grease shall be applied;

After part 127 (two places) is installed, it is necessary to apply white grease.



1.5"DP11 Old Type Aluminum Pump (DP11-40BAXXXXX-Old Type)				NUODEAN PUMP CO., LTD			
标记	页数	分区	更改文件号	签名	日期	拆袋标记	质量
设计			标准化				比例
审核							1:1
工艺			批准			共 张	第 张
							NDA-PZP106



1.5"DP11 Old Type Aluminum Diaphragm Pump(DP11-40BAXXXXXX-Old Type)

Part List Of Air Section

Postion	Part No.	Material	Quantity
101	NDA-PX43	Carbon Steel	8
	NDA-PX44	Stainless Steel	8
102	NDA-PJ68	Stainless Steel	2
103	NDA-PY20	Nitrile	2
104	NDA-PK85	POM	1
105	NDA-PX11	Carbon Steel	4
	NDA-PX12	Stainless Steel	4
106	NDA-PX13	Carbon Steel	4
	NDA-PX14	Stainless Steel	4
107	NDA-PI67	Aluminum	1
108	NDA-PK92	Ceramic	1
109	NDA-PK91	Ceramic	1
110	NDA-PF76	Nitrile	1
111	NDA-PF79	Nitrile	1
112	NDA-PN69	Aluminum	1
113	NDA-PF78	Nitrile	1
114	NDA-PF77	Nitrile	1
115	NDA-PK94	Ceramic	1
116	NDA-PK93	Ceramic	1
117	NDA-PA67	Aluminum	1
118	NDA-PX11	Carbon Steel	12
	NDA-PX12	Stainless Steel	12
119	93004	Copper	1
120	NDA-PX15	Stainless Steel	1
121	NDA-PF87	Nitrile	1
122	NDA-PY21	Nitrile	2
123	NDA-PK96	POM	2
124	NDA-PK97	Stainless Steel	2
125	NDA-PY19	PU/NBR	2
126	NDA-PK98	Brass	2
127	NDA-PY21	Nitrile	2
128	NDA-PX18	Carbon Steel	12
	NDA-PX19	Stainless Steel	12
129	NDA-PB71	Aluminum	1
130	NDA-PW22	Nitrile	2
131	NDA-PG67	POM	2
132	NDA-PK95	POM	1
133	NDA-PW23	Nitrile	2
134	NDA-PK88	POM	1
135	NDA-PW24	Nitrile	1
136	NDA-PK87	POM	1
137	NDA-PW25	Nitrile	1
138	NDA-PK89	POM	1
139	NDA-PY24	Nitrile	2
140	NDA-PK86	POM	1
141	NDA-PK90	POM	1

1.5"DP11 Old Type Aluminum Diaphragm Pump(DP11-40BAXXXXXX-Old Type)

Part List Of Air Section

Postion	Part No.	Material	Quantity
142	93139	Plastic	1
145	NDA-PB70	Aluminum	1
146	NDA-PF86	Nitrile	1